

C3  
4. (Twice Amended) The ink according to claim 1, wherein said copolymer has a glass transition point ranging from -30 through 45 °C.

1 14. (Three Times Amended) Ink comprising:

2 a copolymer particle that has a glass transition point less than or equal to 45 °C, a softening point

3 measured by a flow tester ranging from 40 through 150°C and a volume average particle diameter ranging

4 from 0.01 through 2  $\mu\text{m}$  obtained from a radical polymeric monomer composition consisting essentially of:

5 (a) 20 through 99 wt% of styrene;

6 (b) 10 through 80 wt% of alkyl acrylate or alkyl methacrylate; and

7 (c) 5 wt % or more of polymeric monomer including a polar group;

8 a colorant; and

9 a solvent that is liquid at room temperature.

1 16. (Three Times Amended) An ink cartridge including a case and ink which is stored in said case

2 and comprises:

3 a copolymer particle that has a glass transition point less than or equal to 45 °C, a softening point

4 measured by a flow tester ranging from 40 through 150°C and a volume average particle diameter ranging

5 from 0.01 through 2  $\mu\text{m}$  obtained from a radical polymeric monomer composition consisting essentially of:

6 (a) 20 through 99 wt% of styrene; and

7 (b) 10 through 80 wt% of alkyl acrylate or alkyl methacrylate; and

8 Subj 3  
9  
10 *Cont.* a solvent that is liquid at room temperature.

1 17. (Three Times Amended) A recording device including a head and an ink cartridge supplying  
2 ink to said head, wherein said ink comprises:  
3 a copolymer particle that has a glass transition point less than or equal to 45 °C, a softening point  
4 measured by a flow tester ranging from 40 through 150°C and a volume average particle diameter ranging  
5 from 0.01 through 2  $\mu\text{m}$  obtained from a radical polymeric monomer composition consisting essentially of:  
6 (a) 20 through 99 wt% of styrene; and  
7 (b) 10 through 80 wt% of alkyl acrylate or alkyl methacrylate; and  
8 (c) 5 wt % or more of polymeric monomer including a polar group;  
9 a colorant; and  
10 a solvent that is liquid at room temperature.

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